

Work Order ID 147670

Tuesday, July 19, 2016 8:32:19 AM

147670

Page 2

Item ID: D4148-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Fwd Crosstube Lug Assembly
Start Date: 6/30/2016 Start Qty: 8.00 ***g*** Cust Item ID:
Required Date: 7/5/2016 Req'd Qty: 8.00 ***g*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130							DAS		
QC	Memo	0.13					21		
Quality Control							9-89	JUL 21 2016	
							DAS		
							21		
							9-89	JUL 21 2016	

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Work Order ID: 147670

147670

Parent Item: D4148-041

D4148-041

Parent Item Name: Fwd Crosstube Lug Assembly

Start Date: 6/30/2016

Required Date: 7/5/2016

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A 10.06.24 new issue DD verf:EC
IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP Rev:C
10.10.29 as per revC DD verf:EC IPP REV:D 11.03.02
AS PER DWG REV.D DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS21043-3		Purchased	No			100	Each	992.0000	4	16			
MS21043-3									**				
Nut													

Location	Loc Qty	Loc Code
FG	80	
103691	80	
FP001	11	
m130673	11	
GA	237	
m133990	237	
OVER007	400	
m135058	400	
ST302	158	
m134861	158	
ST304	106	
m131340	106	

DAS
6
9-89

JUL 19 2016

16

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Parent Item: D4148-041

D4148-041

Parent Item Name: Fwd Crosstube Lug Assembly

Start Date: 6/30/2016

Required Date: 7/5/2016

Start Qty: 8.00

Required Qty: 8.00

MS21043-4

Purchased

No

100

Each

777.0000

1

24

MS21043-4

Nut

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

17

m132803

17

OVER007

300

m134754

300

ST302

420

m134502

120

m134945

300

24

D2690-6

Manufactured

No

100

Each

4.0000

1

8

D2690-6

Lanyard

DAS
6
9-89

147990 X3
148584 X2

Location

Loc Qty

Loc Code

ST009

4

144944

1

146658

3

3

D3910-1

Manufactured

No

100

Each

47.0000

1

8

D3910-1

Crosstube Lug

Location

Loc Qty

Loc Code

ST523

47

140596

3

142574

2

143811

12

147359

30

3
2
5

DAS
6
9-89
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Shop Packet Print

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Parent Item: D4148-041

D4148-041

Parent Item Name: Fwd Crosstube Lug Assembly

Start Date: 6/30/2016

Required Date: 7/5/2016

Start Qty: 8.00

Required Qty: 8.00

D4091-1 Manufactured No

100 Each 24.0000 1 8

D4091-1

Mounting Lug

DAS
6
9-89

Location

Loc Qty

Loc Code

ST525

24

137035

14

147363

10

D4148-1 Manufactured No

100 Each 30.0000 2 16

D4148-1

Crosstube Lug Plate, Fwd

DAS
6
9-89

Location

Loc Qty

Loc Code

ST085

30

142817

6

147279

24

D4148-3 Manufactured No

100 Each 18.0000 1 8

D4148-3

Stud Receiver, Lower

DAS
6
9-89

Location

Loc Qty

Loc Code

ST086

18

142482

6

146091

12

D4148-5 Manufactured No

100 Each 22.0000 1 8

D4148-5

Eyebolt Stud

Location

Loc Qty

Loc Code

ST086

22

143355

10

146926

12

DAS
6
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Parent Item: D4148-041

D4148-041

Parent Item Name: Fwd Crosstube Lug Assembly

Start Date: 6/30/2016

Required Date: 7/5/2016

Start Qty: 8.00

Required Qty: 8.00

AN3C12A

Purchased

No

100

Each

164.0000

2

16

AN3C12A

Bolt

DAS
8-09

Location

Loc Qty

Loc Code

GA

43

M128727

9

M133990

34

OVER002

75

M134955

75

ST349

46

M128727

1

M133790

2

M134606

43

AN4C13A

Purchased

No

100

Each

144.0000

3

24

AN4C13A

BOLT

DAS
8-09

Location

Loc Qty

Loc Code

GA

6

m134754

6

OVER002

50

m134508

50

over003

30

m135135

30

ST344

58

m134497

50

~~m134943~~

8

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Start Date: 6/30/2016

Required Date: 7/5/2016

Start Qty: 8.00

Required Qty: 8.00

MS17984-C413

Purchased

No

100

Each

35.0000

1

8

MS17984-C413

Quick Release Pin

DAS
8-59

Location

Loc Qty

Loc Code

over005

30

145506

10

147086

10

m134664

10

ST316

5

m134528

5

MS20615-4M18

Purchased

No

100

Each

246.0000

8

64

MS20615-4M18

Rivet

DAS
8-59

Location

Loc Qty

Loc Code

GA

40

m134762

40

over006

50

m135127

50

OVER007

100

m134502

50

m134606

50

ST306

56

m134134

6

m134955

50

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Parent Item Name: Fwd Crosstube Lug Assembly

Start Date: 6/30/2016

Required Date: 7/5/2016

Start Qty: 8.00

Required Qty: 8.00

NAS1149C0332R

Purchased

No

100

Each

3,150.000

4

32

NAS1149C0332R

WASHER

Location

Loc Qty

Loc Code

FP001

1686

m135046

1686

GA

141

m133284

141

ST266

1323

m134736

1323

NAS1149C0432R

Purchased

No

100

Each

1,025.000

6

48

NAS1149C0432R

WASHER

Location

Loc Qty

Loc Code

GA

801

m125807

427

m134676

374

ST266

224

m134676

224

8805

8805 JUL 19 2016